

IQ4 LOCK-PH Pharmaceutical - Metal Detection Designed for the Pharmaceutical Industry

Product Highlights

- Designed for inspecting tablets and capsules after the tablet press and de-duster process
- Throughput up to 30,000 tablets / capsules per minute
- Best in class calibrated detection levels from 0.22mmFE, 0.28mmNFE, 0.37mm St/St (optimum performance)
- Gas strut stand frame offering exceptional manoeuvrability making it convenient for use with all leading tablet presses and encapsulation machines
- Four password protected security levels are provided for Operators, Supervisors, Engineering and Administration with unique individual access controls, with specific user prefered languages
- Full IQ, OQ, PQ validation documents and certification
- Design and construction compliant to NEMA 4X / IP66



7" Touchscreen with a new easy to use interface

The new large standard 7" colour touchscreen ensure simplicity of operation and setting up of products and changeovers can be achieved effortlessly.



Digitally embedded self calibration tool

LOMA's unique software can constantly monitors the frequency and signal to continuously optimise the units detection performance. Additionally, the unit provides a easy to view health check screen so you always ensure your machine is working perfectly.



Auto Learn Provides Simple and Fast Set-up The LOCK-PH will automatically set-up and store 200 different pre-sets, calibrating for product environment or effect as product passes through the metal detector.



Easy to Clean and Maintain The LOCK-PH is fully GMP compliant and is made with a mirror polished finish with no dust traps.

Designed to Survive

Technical Specification

Material of Construction	304 polished Stainless Steel with 316 mirror polished Stainless Steel reject and all parts are FDA, EU approved and certificated.
Single Frequency	1MHZ - and staggered frequency option for multiple machines
Supply Voltages	110 - 250V AC 50/60Hz
Power Consumption	20VA
Temperature Range	10°C TO 35°C (14°F to 95°F)
Humidity	0 to 95% Relative Humidity (Non-condensing)
Environment	IP66
PVS Enabled	Yes
Ethernet Capability	Yes
USB Capability	Yes

IQ4 LOCK-PH SYSTEM 95x22 HEAD APERATURE





IQ4 LOCK-PH SYSTEM 95x38 HEAD APERATURE

Standard Line



627-725 @ 45° 597-655 @ 32.5° 557-655 @ 20° 557-655 @ 20° 196-294 @ 45° 265-363 @ 32.5° 338-436 @ 20°

Low Line



High Line

Low Line

618-718 @ 45° 588-688 @ 32,5° 548-648 @ 20° High Line



All dimensions in mm, drawing 's based on Insight model. LOCK-PH drawing available on request.

Automatic Reject Options

The IQ4 LOCK-PH Pharmaceutical can be supplied as standard with either a 316 stainless lift flap or diverter reject with square or round outlet. WIP dust tight for de-duster applications are also available.

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188-288 @ 45° 256-356 @ 32,5° 328-428 @ 20°