# Segmentable Hi-Tec polymer Deduster/Deburrer PF - iSeries > PF 1250 - iSeries



Like the original PharmaFlex range of Dedusters, each of the new PF - iSeries Deduster's spiral segments can be removed individually for easier cleaning and fast changeover.

## **Additional Description:**

This modular system also allows adjustable height gain; additional segments can be added in increments of 5 to increase the machine's height and extend its shaft. A self-regulating vibratory base with accelerometer, making it unnecessary to adjust gaps of springs on the unit's base when changing the deduster's tower height, or when transitioning from one product to another. This unit allows to dedust tablets from 4 mm to 25 mm at a Hi-Speed. 5 different conveying heights are available from 500 mm to 1500mm. Enlarged circumferential dust extraction channel and central air jet on the tablets improve dedusting efficiency. A self-regulating vibrating base with accelerometer, making it unnecessary to adjust gaps of springs on the unit's base when changing the deduster's tower height, or when transitioning from one product to another. Clear spiral segments for the complete tower, providing direct sightlines to tablets throughout the process. Optional deburring modules are available. This "dust tight" technology allows a higher dedusting efficiency thanks to an innovative dust extraction in conjunction with an air jet system. Frame preequipped for:

• Diverter

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- Sampling
- Test samplers inserters
- Auto-check for metal checker
- Hardness and weighing IPC terster
- High containment
- Washing In Place / Washing Off Line

### **Product Information**

| Title                            | PF 1250 - iSeries          |
|----------------------------------|----------------------------|
| Assembly Number                  | 400 733 00                 |
| Product features                 |                            |
| Products to process              | tablets / effervescents    |
| Dedusting technology             | Vibrating Ascending Spiral |
| Air jet                          | No                         |
| Deburring option                 | No                         |
| Conveyor material                | FDA Hi-Tec polymer         |
| Capacity / Speed                 |                            |
| Micro tablets Diam 2,5 mm        | N/A                        |
| Small Tablets Diam. 5 mm         | 300000                     |
| Medium Tablets Diam. 13 mm       | 400000                     |
| Effervescent Tablets Diam. 20 mm | 125000                     |
| Small capsules T4                | N/A                        |
| Large capsules T0                | N/A                        |

#### Interfacing / Connectivity

| Interlacing type             | Standard       |
|------------------------------|----------------|
| Inlet Height                 | 736 mm         |
| Elevation Height             | 1375 mm        |
| Outlet Height                | 1859 mm        |
| Total Height                 | 2105 mm        |
| Accessories                  |                |
| Metal check                  | No Metal Check |
| Intrinsic sensibility        | Not available  |
| Diverter                     | No             |
| Empty capsule eliminator     | No             |
| Tester                       | No             |
| Regulations                  |                |
| Operator Exposure Level      | Dust-Tight "C" |
| Noise level in dB(A)         | <65            |
| GMP compliance               | Yes            |
| CE compliance                | Yes            |
| Cleaning and Dismantling     |                |
| Manual cleaning              | Yes            |
| Automatic cleaning           | No             |
| Maximum cleaning temperature | 85°C           |
|                              |                |

## Exemple Connection DIN 32676 DN 50 to Deduster



| NOMENCLATURE - (Revision of parts is not mentioned) |            |                                |  |
|---|------------|--------------------------------|--|
| ITEM  | PART N°    | DESCRIPTION                    |  |
| 1   | 102 927 00 | Silicone Adapter for Flex Pipe |  |
| 2   | 501 356 00 | Flex Pipe Ø50                  |  |
| 3   | 103 539 00 | Flex inlet adaptator           |  |

## Exemple Connection Square Outlet to Deduster



| NOMENCLATURE - (Revision of parts is not mentioned) |            |                                |  |
|---|------------|--------------------------------|--|
| ITEM  | PART N°    | DESCRIPTION                    |  |
| 1   | 102 927 00 | Silicone Adapter for Flex Pipe |  |
| 2   | 501 356 00 | Flex Pipe Ø50                  |  |
| 3   | 102 928 00 | Press connection               |  |



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| your<br>upply<br>230V O<br>60Hz O |                                 |   | E |
| DWG<br>FCH<br>PROJECT N°          | снк<br><b>DHU</b><br>RJ 400 733 | WEIGHT (kg)<br>N/A<br>APP<br>PAD<br>REV | - |
|                                   | - WEBSITE: www.pharm            | atec be                                 |   |